# Improved Title V Inspection Process - What Has Changed?

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## Why Were Improvements Necessary?

- Encountered a significant change in our business
- Steady adoption of numerous complex federal requirements
- Challenge to effectively determine compliance with these new requirements was not effectively met by existing inspection program

# How do we all benefit from a thorough facility compliance evaluation?

- Assured compliance with requirements leads to a cleaner environment
- Business and industry want to know their obligations so they can do the right thing
- The sooner they are made aware of noncompliance or pending requirements they can act to address
- Quality inspection program is critical to satisfy EPA requirements and obligations

# Pursuing Quality Improvement Through the LEAN Process Project Team Charter

#### Opportunity for Improvements -

 Redirect TV full compliance evaluation inspections to fully document compliance status for all applicable requirements in the most efficient manner possible.

#### Project Scope -

- Improve TV compliance evaluation process including:
  - Better inspection preparation through internal coordination
  - Standardization of report format and level of quality
  - Develop standard operating procedures
  - Provide better training and enforcement tools
  - Standardization of TV permit drafting

### Inspection Program has Many Customers

- Internal Customers
  - Field Inspector
  - Permit staff
  - Enforcement staff
- External Customers
  - Facility
  - EPA
  - Public

# Products from TV Full Compliance Evaluation Lean Project

- 1. Assembling all necessary information and documentation (PIT Crew Binder)
- 2. Creating Title V Compliance Checklist
- 3. Improving Inspection report quality and format
- 4. Standardizing Opportunities
  - Title V Permit
  - Compliance Certification

# Process Improvement Team (PIT)

#### PIT Crew

- Compile facility binder including:
  - Active Permits
  - Applicable Regulations
  - Active Enforcement Orders
  - Testing Results
  - Compliance History
- Enhance communication between units
- Provide necessary training and tools

## Inspection Report Quality and Format

- Standardized format ensures required audit objectives are met and properly documented
- Designed to prevent duplication of efforts
- Delineates which documents are official parts of the report, including calculations
- Completed Compliance Checklist becomes central part of the report
- Federal requirements clearly identified
- Standard format for narrative

Log#: STATE OF CONN e-file Name: DEPARTMEN Engineer's Name: ENVIRONMENTAL I Inspector#: TITLE V PREMISE I REPOR	Title V#: - TV  PROTECTION  EVALUATION  Title V#: - TV  Date of Issuance: / / / AFS #:
T/P/C/S: FACILITY INFO	PRMATION
Company Location: Name Address Town, State ZIP Corrections: On Site Contact:  Phone:  On Site Contact:  Phone:  On Site Contact:  Phone:  On Site Contact:  On Site Contact:  Phone:  On Site Contact:	Mailing Address: Name Address ext.: Town, State ZIP Corrections:
Inspection Date(s):  Inspection Date(s):  Total Travel Time:  Report Time:  Total Inspection Time:	Notification made: // // Confirmation received date: // // WEATHER CONDITIONS AT THE TIME OF:  Walk Through Other
OBJECTIVE – FULL AIR COM To fully assess facility compliance with all appli	
Section 22a-174-2 Registration(s) #(s):	ction(s) 22a-174-3/3a Permit(s) #(s):
New Source: ☐ Yes ☐ No M	ajor Modification: 🔲 Yes 🔲 No
Emission Statements:  Yes No St	ate Order(s): Yes 🔲 No
NOx Order(s) #(s):	ction 20(s) Exemption Order(s) #(s):
VOC Order(s) #(s):	her Order(s) #(s):
TVCC: ☐ Yes ☐ No FC	E PCE
There is control equipment:  Yes  No	
Has there been a change in ownership/name since issuance of	any permits, orders, or registrations? 🔲 Yes 🔲 No
ENFORCEMENT REC	OMMENDATION
Notice of Violation Issued: ☐ Yes ☐ No No	OV#(s):
Violations of these programs: ☐ NSPS ☐ NESHAP ☐ M	ACT
State and/or Federal Regulatory Citation(s):	

	Co	mpany Name		
Log#	Engineer & Insp. #			
		Emissions:		
Primary Pollutant	Actual	Potential	Units	Spec. Conditions/Limits
Particulate Matter				
Oxides of Nitrogen				
VOCs				
SOx				
HAPs				
СО				
Other				
EMISSIONS CALCULATIONS: {Please indicate in detail what data and/or methods were used to calculate the actual emissions listed above.} The potential emissions calculations are provided in Attachment E				
Applicable Requirements/Programs: (Specific applicable federal subparts shall be identified.)				
40 CFR Part 60 (NSPS) Subpart(s):				
40 CFR Part 61 (NESHAP) Subpart(s):  40 CFR Part 63 (MACT) Subpart(s):				
40 CFR Part Subpart(s):				
The inspection reporthis narrative. When	t for the full complia included, these letter 1 Questionnaire Atta istory Report Attach	red attachments are chment A	an integral part of th	nis report:

Checklist for federal requirements (NSPS, NESHAP, MACT) Attachment D

Potential Emissions Calculations Attachment E

☐ Calculations and Notes Attachment F through

FACILITY DESCRIPTION:
Additional information provided in the Attachment lettered
FACILITY WALK THROUGH:
Additional information provided in the Attachment lettered
RECORDS ASSESSMENT:
Additional information provided in the Attachment lettered A C D Other
REVIEW OF PREMISE-WIDE REQUIREMENTS:
Additional information provided in the Attachment lettered
AIR PROGRAM COMPLIANCE HISTORY:
Additional information provided in the Attachment lettered B Other
CHANGES, NEW EQUIPMENT, ANTICIPATED REVISIONS & CHANGES IN OWNERSHIP:
Additional information provided in the Attachment lettered 🔲 A 🔲 C 🔲 D 🔲 E 🔲 Other
STATE ONLY REQUIREMENTS:
Additional information provided in the Attachment lettered
VIOLATIONS NOTED:
Additional information provided in the Attachment lettered 🔲 A 🔲 C 🔲 D 🔲 E 💮 Other
CONCLUSIONS & RECOMMENDATIONS:
Engineer Signature: Date:
Supervisor Approval; Date:

Potential Emissions Calculations Attachment E

Sample Checklist



Sample MACT Checklist



# Opportunities to Standardize

#### Title V Permit:

- Title V Permit main compliance assurance tool for field engineers and facility contacts
- Regular Communications between Engineering and Field Enforcement necessary to ensure overall quality of TV Permits and Inspections
- Permit engineers teamed with field engineers to perform inspections using permits they drafted

# Opportunities to Standardize

#### **Compliance Checklist**

- Being tailor made from each Title V Permit

#### Compliance Certification (CC)

- Currently facility produced and not standardized

#### Future State

- Standardized Title V permit format
- CC document provided with issued Permit
- Compliance Checklist provided with issued Permit

#### How Does this Benefit Customers?

- Permit Engineers able to write more useful permits (Title V and NSR)
- Cuts down on violations
- Aligns Permits with Enforcement
- Consistent interpretation of regulations
- Helps with internal training