Yale University RICE MACT Compliance – Lessons Learned



Jim Romanski Presented to SIPRAC March 2017

Reciprocating Internal Combustion Engine Maximum Achievable Compliance Technology



RICE Rules Brief Background Actually Three Rules for RICE

- RICE MACT- 40 CFR part 63 subpart ZZZZ
 - Regulates Old and New Sources
 - Initially Applicable to Major Sources of HAPs
 - Area Source Rule pulls in All RICE sources.
- RICE NSPS 40 CFR part 60 subpart IIII and JJJJ
 - Regulates "New" Sources (moving an engine does not make it a new source).
 - Applicable to Individual Units
 - Based on Installation Date

TWO 40 CFR Subparts but...

- RICE MACT and NSPS written to work together.
 - Compatible vs Combatable
 - Covers a vast number of sources some that have never been regulated before.
 - Covers all RICE so there are many different categories.
 - No De Minimis size threshold for engine size.

RICE Rules Sources Covered

- Reciprocating Internal Combustion Engines
- Covers all types of stationary source engines
 - Electric Generators
 - Emergency Generators
 - Fire Pumps
 - Remote Location Power
 - Water Pumps
 - Diesel Chillers
 - Etc.

Engine Types Regulated

- CI: Compression Ignition (diesel)
- SI: Spark Ignition (gas including natural gas, landfill gas, gasoline, propane, etc.)
- 2SLB: 2-stroke lean burn
- 4SLB: 4-stroke lean burn
- 4SRB: 4-stroke rich burn
- **4S**: 4-stroke
- LFG/DG: landfill gas/digester gas
- ULSD: Ultra Low Sulfur Diesel

Notes:

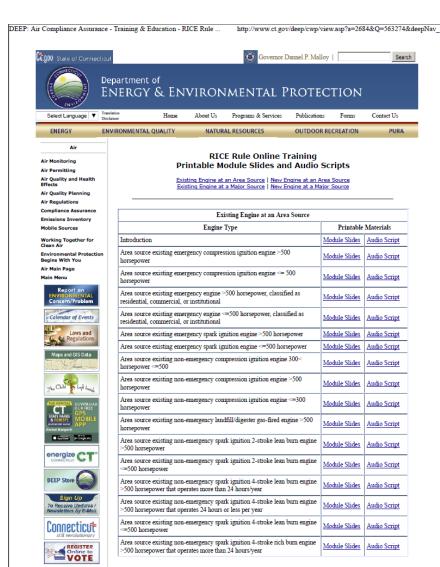
- 2-stroke: power cycle completed in 1 revolution of crankshaft
- 4-stroke: power cycle completed in 2 revolutions of crankshaft
- Lean burn: higher air/fuel ratio (fuel-lean)
- Rich burn: lower air/fuel ratio (fuel-rich)

Engine Categories Regulated

Based on:

- Size Cutoffs
- Existing Source
- New Source (Based on Installation Date)
- Located at a Major Source
- Located at a Minor Source

Engine Categories



DEEP: Air Compliance Assurance - Training & Education - RICE Rule ... http://www.ct.gov/deep/cwp/view.asp?a=2684&Q=563274&deepNav .



Area source existing non-emergency spark ignition 4-stroke rich burn engine Module Slides Audio Script >500 horsepower that operates 24 hours or less per year Area source existing non-emergency spark ignition 4-stroke rich burn engine Module Slides Audio Script Area source existing non-emergency landfill/digester gas-fired engine <=500

New Engine at an Area Source							
Engine Type	Printable	Materials					
Introduction	Module Slides	Audio Script					
Area source new emergency engine >500 horsepower	Module Slides	Audio Script					
Area source new emergency engine <=500 horsepower	Module Slides	Audio Script					
Area source new non-emergency compression ignition engine ≥500 horsepower	Module Slides	Audio Script					
Area source new non-emergency compression ignition engine <=500 horsepower	Module Slides	Audio Script					
Area source new non-emergency landfill/digester gas-fired engine >500 horsepower	Module Slides	Audio Script					
Area source new non-emergency landfill/digester gas-fired engine <=500 horsepower	Module Slides	Audio Script					
Area source new non-emergency spark ignition 2-stroke lean burn engine ≔500 horsepower	Module Slides	Audio Script					
Area source new non-emergency spark ignition 4-stroke lean burn engine ≔500 horsepower	Module Slides	Audio Script					
Area source new non-emergency spark ignition 4-stroke rich burn engine ==500 horsepower	Module Slides	Audio Script					
Area source new spark ignition 2-stroke lean burn engine >500 horsepower	Module Slides	Audio Script					
Area source new spark ignition 4-stroke lean burn engine >500 horsepower	Module Slides	Audio Script					
Area source new spark ignition 4-stroke rich burn engine >500 horsepower	Module Slides	Audio Script					

Existing Engine at a Major Source						
Engine Type	Printable Materials					
Introduction	Module Slides	Audio Script				
Major source existing emergency compression ignition engine <=500 horsepower	Module Slides	Audio Script				
Major source existing emergency spark ignition engine ≪=500 horsepower	Module Slides	Audio Script				
Major source existing non-emergency compression ignition engine >500 horsepower	Module Slides	Audio Script				
Major source existing non-emergency compression ignition engine 100 ≔ horsepower ≔500	Module Slides	Audio Script				
Major source existing non-emergency compression ignition engine <100 horsepower	Module Slides	Audio Script				
Major source existing non-emergency spark ignition 2-stroke lean burn engine 100∽ horsepower ∽=500	Module Slides	Audio Script				

Engine Categories cont.

DEEP: Air Compliance Assurance - Training & Education - RICE Rule ... http://www.ct.gov/deep/cwp/view.asp?a=2684&Q=563274&deepNav_

Major source existing non-emergency spark ignition 2-stroke lean burn engine <100 horsepower	Module Slides	Audio Script
Major source existing non-emergency spark ignition 4-stroke lean burn engine 100 ← horsepower ←500	Module Slides	Audio Script
Major source existing non-emergency spark ignition 4-stroke lean burn engine <100 horsepower	Module Slides	Audio Script
Major source existing non-emergency spark ignition 4-stroke rich burn engine >500 horsepower	Module Slides	Audio Script
Major source existing non-emergency spark ignition 4-stroke rich burn engine 100 ← horsepower ←500	Module Slides	Audio Script
Major source existing non-emergency spark ignition 4-stroke rich burn engine <100 horsepower	Module Slides	Audio Script
Major source existing non-emergency landfill/digester gas-fired engine 100 = horsepower =500	Module Slides	Audio Script
Major source existing non-emergency landfill/digester gas-fired engine $^{<\!100}$ horsepower	Module Slides	Audio Script

New Engine at a Major Source	New Engine at a Major Source						
Engine Type	Printable	Materials					
Introduction	Module Slides	Audio Script					
Major source new emergency engine >500 horsepower	Module Slides	Audio Script					
Major source new emergency engine <=500 horsepower (Except 4-stroke lean burn engine =>250 horsepower)	Module Slides	Audio Script					
Major source new emergency spark ignition 4-stroke lean burn engine 250 \sim horsepower \sim 500	Module Slides	Audio Script					
Major source new landfill/digester gas-fired engine >500 horsepower	Module Slides	Audio Script					
Major source new landfill/digester gas-fired engine <=500 horsepower	Module Slides	Audio Script					
Major source new limited use engine >500 horsepower	Module Slides	Audio Script					
Major source new compression ignition limited use engine >500 horsepower	Module Slides	Audio Scrip					
Major source new spark ignition limited use engine >500 horsepower	Module Slides	Audio Scrip					
Major source new non-emergency compression ignition engine >500 horsepower	Module Slides	Audio Scrip					
Major source new non-emergency compression ignition engine =500 horsepower	Module Slides	Audio Scrip					
Major source new non-emergency spark ignition 2-stroke lean burn engine >500 horsepower	Module Slides	Audio Scrip					
Major source new non-emergency spark ignition 2-stroke lean burn engine ≃500 horsepower	Module Slides	Audio Scrip					
Major source new non-emergency spark ignition 4-stroke lean burn engine 250 ← horsepower ←500, manufactured on or after 1/1/2008	Module Slides	Audio Scrip					
Major source new non-emergency spark ignition 4-stroke lean burn engine 250 ≔ horsepower ≔500, manufactured between 6/12/2006 and 12/31/2007	Module Slides	Audio Scrip					
Major source new non-emergency spark ignition 4-stroke lean burn engine <250 horsepower	Module Slides	Audio Scrip					
Major source new non-emergency spark ignition 4-stroke rich burn engine >500 horsepower	Module Slides	Audio Scrip					

DEEP: Air Compliance Assurance - Training & Education - RICE Rule ... http://www.ct.gov/deep/cwp/view.asp?a=2684&Q=563274&deepNav_..

Major source new non-emergency spark ignition 4-stroke rich burn engine <=500 horsepower	Module Slides	Audio Scrip
Major source new non-emergency spark ignition 4-stroke lean burn engine >500 horsepower	Module Slides	Audio Scrip
Top		
RICE NESHAP Online Training Modules		
RICE NESHAP Online Training Modules Content Last Updated on April 8, 2015		

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RICE MACT

- Continued Rule Making and Lawsuits made RICE MACT a moving target.
- "Final" Rule(s) are complicated.
 - Possibly hastened Tom Scelfo's retirement?
- Still waiting for EPA to "fix" the Demand Response situation.

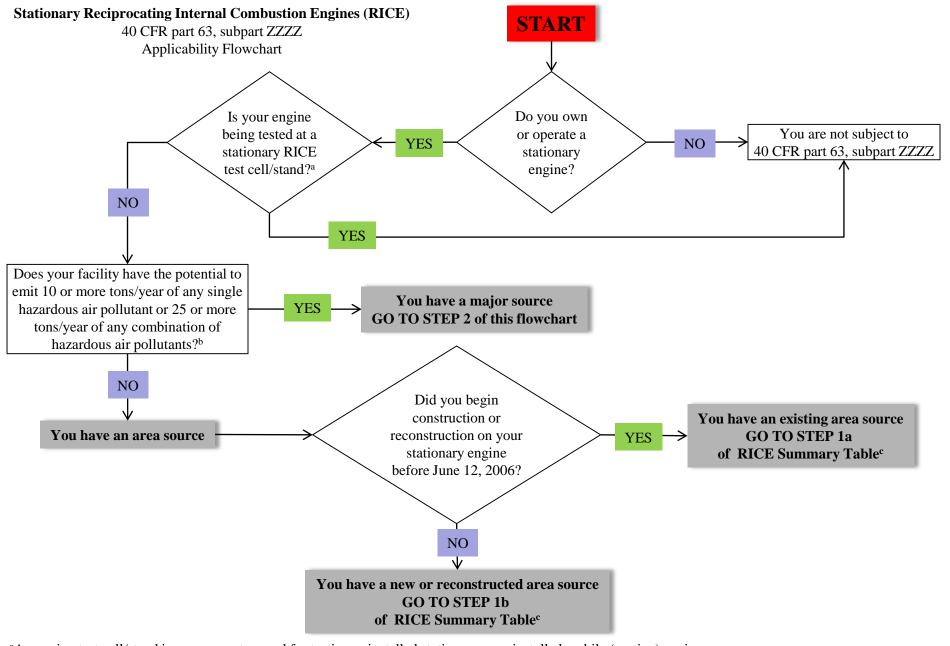
RICE MACT Demand Response Issue

- Emergency Engines Originally Allowed to Operate for Demand Response and Continue to be considered "Emergency Engines"
 - Started out allowing for 50 hours of Demand Response
 - Was reduced to 15 hours of Demand Response
 - Delaware objected to any Demand Response hours
 - Courts through out parts of rule allowing "Emergency Engines" to run for Demand Response.
 - Many sources did not sign up for Demand Response Programs last year.
 - EPA has promised to change the rule in reply to the court ruling to allow for some Demand Response.
 - Sources still waiting for EPA to do rule making. Not likely to happen for this years high electric demand season.

Rule Complexity?

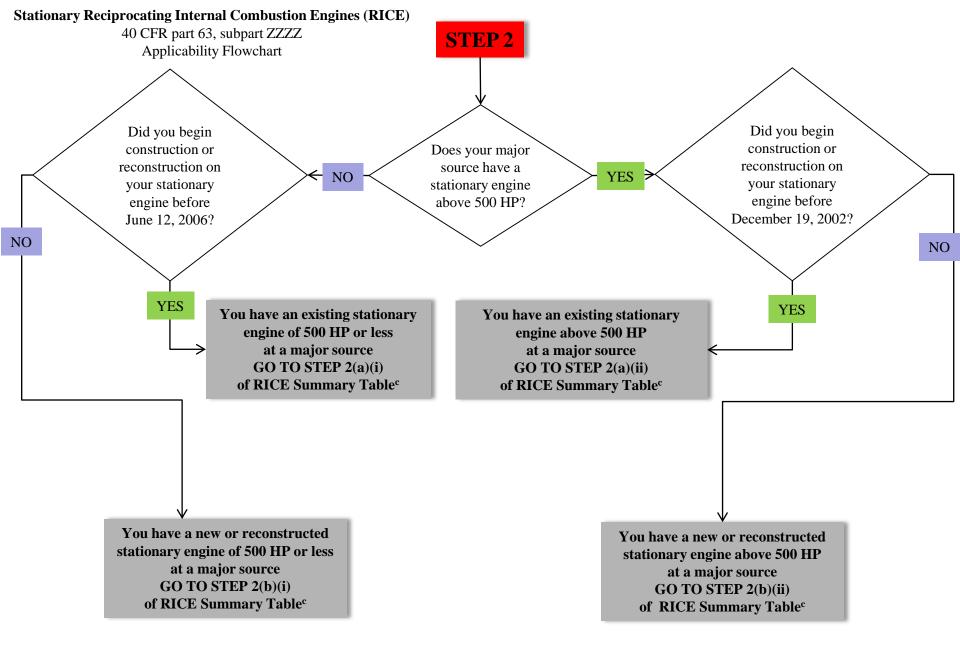
Area Source SI RICE Requirements - Final Revision contd.

- Remote stationary RICE defined as:
 - Located in an offshore area; or
 - Located on a pipeline segment with 10 or fewer buildings intended for human occupancy and no buildings with 4 or more stories within 220 yards on either side of a continuous 1-mile length of pipeline (DOT Class 1 area), and the pipeline segment is not within 100 yards of a building or small well-defined outside area (playground, etc.), or
 - Not located on a pipeline and having 5 or fewer buildings intended for human occupancy and no buildings with 4 or more stories within a 0.25 mile radius around the engine



^aAn engine test cell/stand is any apparatus used for testing uninstalled stationary or uninstalled mobile (motive) engines.

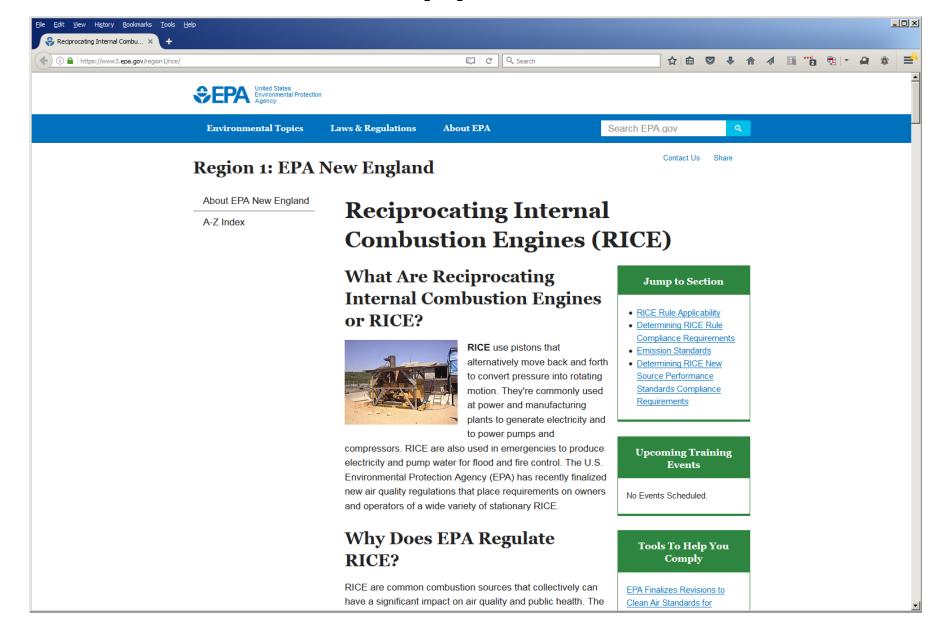
^bFor assistance in determining the potential to emit, please refer to http://www.epa.gov/ttn/chief/ap42/index.html or contact your EPA regional office or state permitting staff.



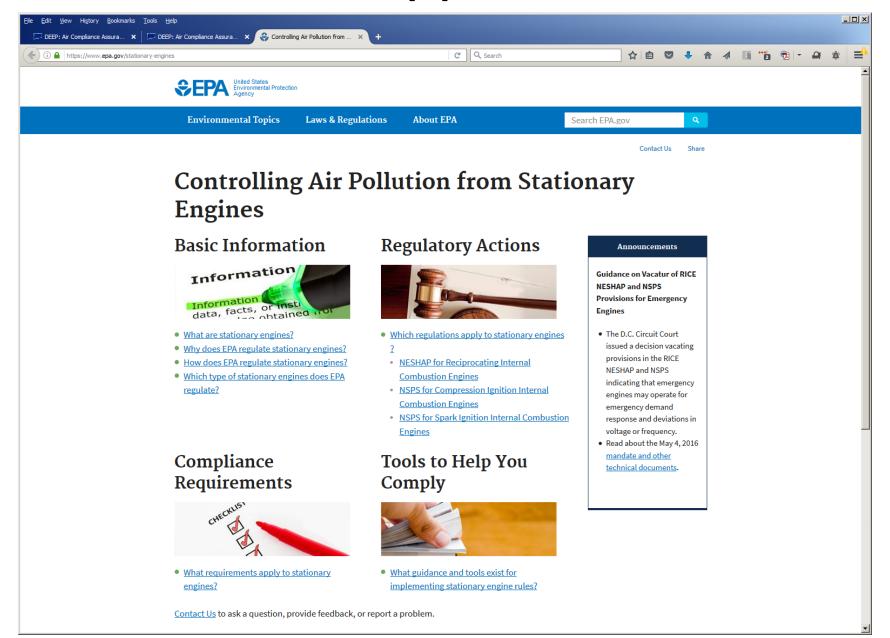
cThe RICE Summary Table of Requirements provides additional information on 40 CFR part 63, subpart ZZZZ requirements and is available at 14 http://www.epa.gov/ttn/atw/rice/ricepg.html.

July 2010

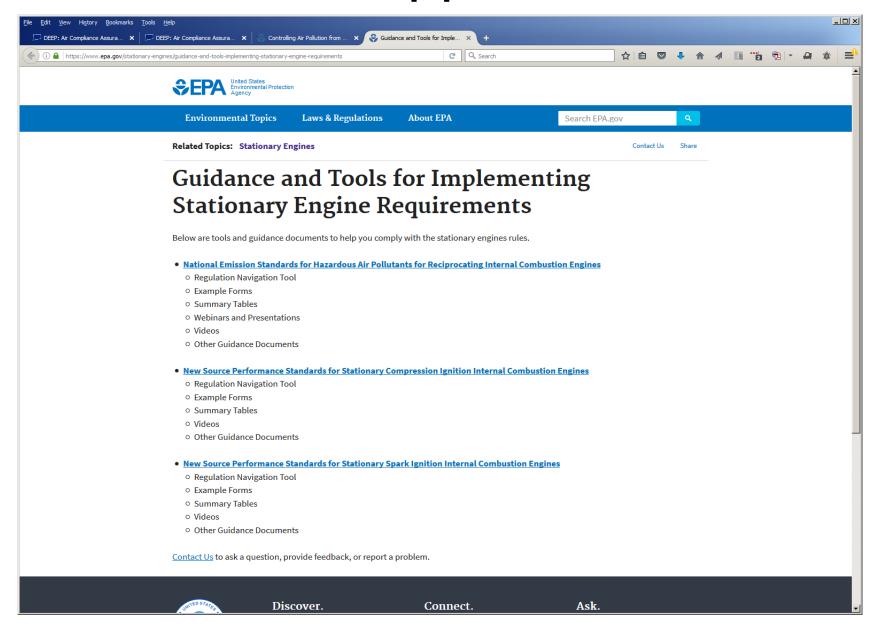
EPA Support Tools



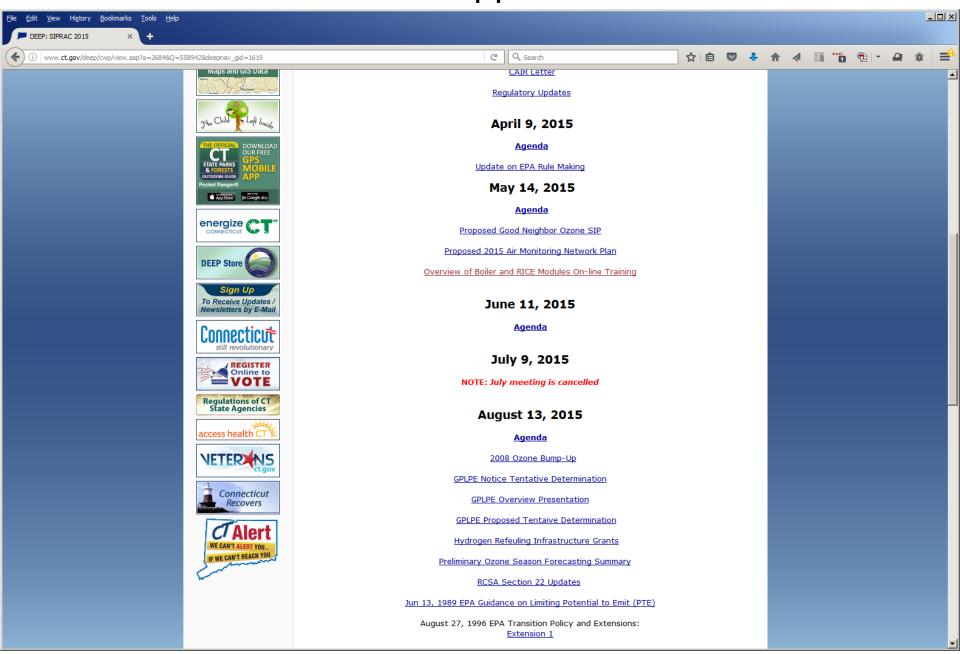
EPA Support Tools



EPA Support Tools



CT DEEP Support Tools



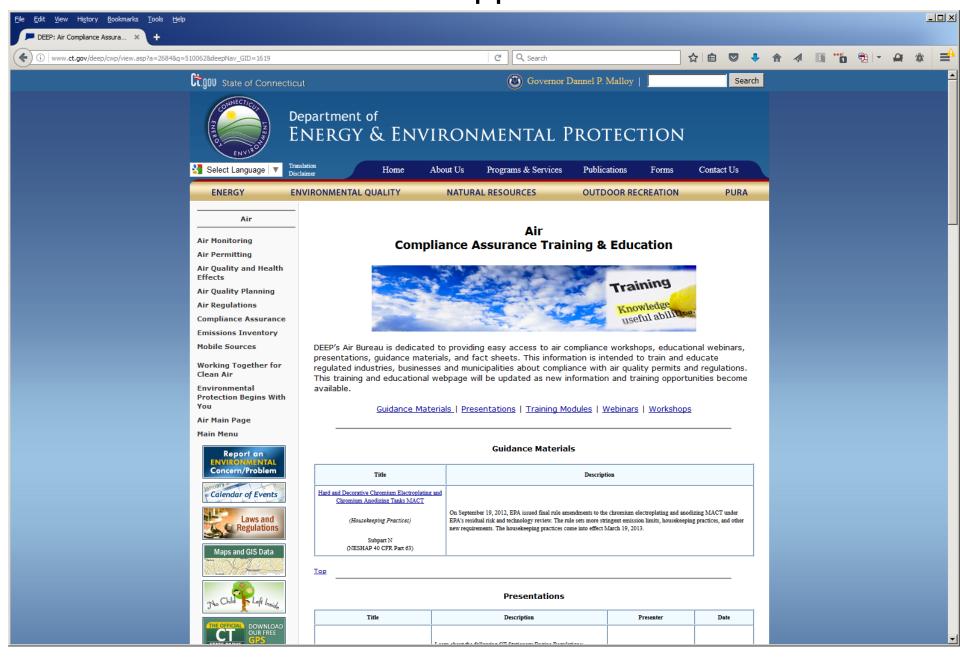
CT DEEP Support Tools

Area Source Boiler Rule and RICE NESHAP Online Training Modules

May 14, 2015 Kaitlin Stern



CT DEEP Support Tools



Yale Strategy for Compliance

Inventory

Categorization

Regulatory analysis

Install Monitoring Equipment if Necessary

Initial List of Engines

- Listed in Title V or Title V applications
 - ~12 at Med School Campus
 - ~7 at Central Science campus
- Listed in GPLPE at West Campus
 - -~6 Engines
- Some with NSR Permits the rest Regulated under 3b

The List Grows

Several Engines at Non-Contiguous
 Properties in New Haven added to the list

 Started to find out about properties outside of New Haven

 The List Grew from ~ 25 Engines to 54 Engines spread out all over the place.

After Finalizing the Inventory

- Obtain technical information about engines
- Find out their installation dates
- Classify them by type
- Do a regulatory analysis
- Find out who manages them
 - Initially was just the Powerplants and a few Mechanics
- Obtain current records if any (for engines that didn't previously require records).

"EXEMPT" Existing Institutional Emergency Engine Located at an Area Source of HAP

40 CFR § 63.6585(f)(3) - "Existing instituional emergency stationary RICE located at an area source of HAP emissions that do not operate or are not contractually obligated to be available for more than 15 hours per year for the purposes specified in 40 CFR 63.6640(f)(2)(ii) and (iii) and that do not operate for the purpose specified in 40 CFR 63.6640(f)(4)(ii)."

Eligibility:

40 CFR § 63.6640(f)(2)(ii) - "...operated for emergency demand response for periods in which the Reliability Coordinator under the North American Electric Reliability Corporation (NERC) Reliability Standard EOP-002-3, Capacity and Energy Emergencies (incorporated by reference, see § 63.14), or other authorized entity as determined by the Reliability Coordinator, has declared an Energy Emergency Alert Level 2 as defined in the NERC Reliability Standard EOP-002-3."

40 CFR § 63.6640(f)(2)(iii) - "... operated for periods where there is a deviation of voltage or frequency of 5 percent or greater below 40 CFR § 63.6640(f)(4)(ii) - "... operated for up to 50 hours per calendar year in non-emergency situations."

NOTE - to be considered an emergency engine, operation for maintenance checks and readiness testing cannot exceed 100 hours per calendar year and the tests are recommended by federal, state or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine. [See 40 CFR § 63.6640(f)(2)(i)]

	Yale Emis									Demand
Area	Unit#	EU#	Location	Make	Model #	Fuel:	kW	Est. hp	Install Date	Response?
Existing I	Emergency Co	ompressi	on Ignition Engines <= 500 hp							
GS300	MSG009		1 Main Street	Detroit Diesel	i063TK35 Spec ∧ 34	Diesel	150	201	5/30/2003	No
GS300	MSG019		2 Main Street	Detroit Diesel	350DSE	Diesel	355	476	6/1/2004	No
MS	MSG013		3 Main Street	Mitsubishi	6D2 4-T	Diesel	150	201	4/24/2001	No
NC	NCG006		4 Main Street	Whisperwatt	DF-2400V	Diesel	225	302	7/1/1996	No
NC	NCG011		5 Main Street	Kohler	800/50AOZJ81	Diesel	55	81	1/1/2000	No
SC	SCG001	C-11	6 Main Street	Onan	NTA855A-G2	Diesel	300	402	6/1/2002	No
SC	SCG006		7 Main Street	Onan	250.ODVG-17R/285	Diesel	250	335	1/1/1985	No
SC	SCG007		8 Main Street	Cummins	NT-855-GS2	Diesel	230	308	1/1/1986	No
SC	SCG008	C-200	9 Main Street	Cummins	LTA-10G1	Diesel	250	335	1/1/2002	No
SC	SCG009	C-21	10 Main Street	Cummins	NTA855G2	Diesel	300	402	12/6/2005	No
WC	WCG004		11 Main Street	Kohler/John De	150R0ZJ81/6076A	Diesel	150	201	5/7/2002	No
WC	WCG005		12 Main Street	Cummins	DGDK-5641387	Diesel	125	168	6/1/2004	No
Existing I	Emergency Co	ompressi	on Ignition Engines > 500 hp							
MS	MSG001	S-16	13 Main Street	Caterpillar	3412	Diesel	500	670	10/1/1990	No
MS	MSG002	S-17	14 Main Street	Cummins	VTA28-GS1	Diesel	500	670	2/1/1989	No
MS	MSG011	S-20	15 Main Street	Mitsubishi	S6A3-PTA	Diesel	500	670	4/24/2001	No
WC	WCG006		16 Main Street	Cummins	500DFED-4554	Diesel	500	670	9/1/2004	No
WC	WCG003		17 Main Street	Cummins	VTA28-GS2	Diesel	600	805	1/1/1986	No
GS350	NCG016		18 Main Street	Detroit Diesel	16V149Ti B	Diesel	1400	1275	1/1/1990	No
GS350	NCG017		19 Main Street	Detroit Diesel	16V149Ti B	Diesel	1400	1275	1/1/1990	No
Existing I	Emergency Sp	ark Igniti	ion Engines <= 500 hp							
AF	NCG001		20 Main Street	Kohler®	30R7/272	Natural Gas	30	40	1/1/1993	No
GS300	MSG015		21 Main Street	Cummins	GTA855A	Natural Gas	215	288	6/1/2001	No
GS300	MSG016		22 Main Street	Cummins	GTA19 G2	Natural Gas	350	469	6/1/2002	No
GS300	MSG017		23 Main Street	Cummins	GTA19G	Natural Gas	350	469	6/8/2004	No
GS300	MSG021		24 Main Street	Cummins	GGKD-448-5271	Natural Gas	150	201	7/1/2000	No
GS300	MSG022		25 Main Street	Cummins	GG-500-4033	Natural Gas	150	201	7/1/2000	No
GS300	MSG023		26 Main Street	Cummins	GTA855-A	Natural Gas	215	288	2/1/2003	No
MS	MSG003		27 Main Street	Kohler	60 RZ	Natural Gas	60	80	10/1/1994	No
NC	NCG004		28 Main Street	Onan	45 GGFC	Propane	45	60	8/1/1998	No
NC	NCG005		29 Main Street	Caterpillar	(Olym G25F1	Propane	22.6	30	1/12/1999	No
NC	NCG014		30 Main Street	Cummins	DFCB-5627949	Natural Gas	300	450	8/5/2003	No
NC	NCG015		31 Main Street	Kohler	50RE02JB	Natural Gas	55	83	8/1/2005	No
SC	SCG002		32 Main Street	Kohler	15RMY7Z	Natural Gas	15	20	1/1/1983	No
SC	SC6603		33 Main Street	Kohler	10RZ82	Natural Gas	10	13	6/7/1985	No

Existing Eme	rgency Eng	ines Operating	for Dema	nd Res	pons	e & S	ubjec	t to RICE	MACT
Site Status:	Area Source of HAF	Ps							
Engine Type:	Compression Ignit	ion							
New/Existing:	Existing (Installed	pre 6/12/2006)							
Opearting Category:	Emergency								
Demand Response:	Available for more	than 15 hours per year							
Size Category:	> 500 hp								
		•							

	Yale Emis	Title V								Demand
Area	Unit#	EU#	Location Descrip	Make	Model#	Fuel:	kW	Est. hp	Install Date	Response?
MS	MSG010	S-19	1 Central Ave	Mitsubishi	S12 H-PTA	Diesel	1000	1341	2/25/2002	Yes
MS	MSG014	S-23	2 Central Ave	Caterpillar	3516	Diesel	2000	2682	6/1/2002	Yes
MS	SPG002	S-27	3 Central Ave	Caterpillar	3516B	Diesel	2000	2682	3/1/2002	Yes
wc	WCG002		4 Central Ave	Caterpillar	D349TA	Diesel	750	1006	12/7/1995	Yes
WC	WCG001		5 Central Ave	Caterpillar	3512	Diesel	1500	2012	3/30/1992	Yes

nitial Notifications Not required

Compliance Date	5/3/2013
Work Practices	Table 2d & 40 CFR § 63.6603(a): -Change the oil every 500 hours of operation or annually, whichever comes first (or analyze the oil per 63.6625(i) & (j)) -Inspect the air cleaner every 1,000 hours of operation or annually, whichever comes first -Inspect all hoses and belts every 500 hours of operation or annually, whichever comes first, and replace as necessary
Fuel Requirements	40 CFR 6 63.6604(d): -Diesel fuel must meet requirements in 40 CFR 80.510(b) for nonroad diesel fuel, except that any existing diesel fuel purchased (or otherwise obtained) prior to January 1, 2015, may be used until depleted. 40 CFR 6 80.510(b): -Maximum sulfur content of 15 ppm; and -Either a minimum cetane index of 40, OR a maximum aromatic content of 35% by volume
Monitoring, Installation, Operation Maintenance Requirements	40 CFR § 63.6625(e)(3): Operate and maintain the stationary RICE according to the manufacturer's written instructions or your own maintenance plan to maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions 40 CFR § 63.6625(f): Install a non-resettable hour meter 40 CFR § 63.6625(f): Minimize the engine's time spent at idle and minimize the engine's startup time at startup to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes. 40 CFR § 63.6625(f): An oil analysis program may be followed in lieu of scheduled oil change specified in Table 2d. The oil analysis must be performed at the same frequency specified for changing the oil and must at a minimum analyze Total Base Number, viscosity, and percent water content. The condemning limits for these paremeters are: -Total Base Number is less than 30 percent of the oil's Total Base Number when new -Viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new -Percent water content (by volume) is greater than 0.5. If any of the limits are exceeded, change the oil within 2 days of receiving the results of the analysis or before commencing operation, whichever is later. Keep records of the parameters that are analyzed as part of the program, the results of the analysis, and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine.
Continuous Compliance	40 CFR § 63.6605: -At all times you must operate and maintain any affected source in a manner consistent with safety and good air pollution control practices for minimizing emissions. 40 CFR § 63.6640(e): -You must report each instance in which you did not meet the requirements in Table 8 (General Provisions) that apply to you 40 CFR § 63.6640(f): -There is no time limit on the use of emergency stationary RICE in emergency situations. Operation for the purpose of maintenance and testing or demand response (for now) is limited to 100 hours per year

A copy of each notification and report that you submitted to comply with this subpart; -Records of the occurrence and duration of each malfunction of operation (i.e., process equipment) or monitoring equipment -Records of all required maintenance performed on the air pollution control and monitoring equipment. -Records of actions taken during periods of malfunction to minimize emissions in accordance with §63.6605(b), including corrective actions 40 CFR § 63.6655(e): -Records of the maintenance conducted on the stationary RICE in order to demonstrate that you operated and maintained the stationary RICE and after-treament control device according to your own maintenance plan Recordkeeping 40 CFR § 63.6655(f): -Keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. The owner or operator must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation. If the engines are used for demand response operation, the owner or operator must keep records of the notification of the emergency situation, and the time the engine was operated as part of demand response Keep each record for 5 years following the date of each occurrence, measurement, maintenance, corrective action, report, or record. 40 CFR § 63.6650(f): -Report all deviations as defined in this subpart in the Title V semiannual monitoring report. -Submit annual "demand resopnse" report beginning on March 31, 2016 covering calendar year 2015 -Report must include: company name and address where engine is located; Date of the report and beginning and ending dates of the reporting period; Engine site rating and model year; Latitude and longitude of the engine in decimal degrees reported to the fifth decimal place; Hours operated for demand response, including the date, start time, and end time for engine operation Reporting for those purposes; Number of hours the engine is contractually obligated to be available for demand response -(Likely Not Applicable in CT) - Report hours spent for operation under financial agreement with other entity, including the date, start time, and end time for engine operation for that purpose as well as the entity that dispatched the engine and the situation that necessitated the dispatch of the engine. -If there were no deviations from the fuel requirements in § 63.6604 that apply to the engine (if any), a statement that there were no deviations from the fuel requirements during the reporting period. -If there were deviations from the fuel requirements in § 63.6604 that apply to the engine (if any), information on the number, duration, and cause of deviations, and the corrective action taken. -Report to be submitted through CEDRI/CDX as soon as available.

	New Compression Ignition Emergency Engines Subject to 40 CFR Part 60 Subpart IIII									
ite Stat	us:	Area Sour	ce of HAPs							
ngine 1	уре:	Compress	ion Ignition							
lew/Ex	isting:	New (Con:	structed post 6/12/2006)							
pearti	ng Category:	Emergenc	у							
emand	Response:	NO demm	and response operation							
ize Cat	egory:	Various								

	Yale Emis	Title V								Engine	Demand
Area	Unit#	EU#	Location Descrip	Make	Model #	Fuel:	kW	Est. hp	Install Date	Model Year	Response?
MS	MSG018	S-46	1 Elm Street	Caterpillar/HO	Eng.: 3412B, Gen.:SR	Diesel	750	1006	10/1/2006	2006	No
NC	NCG002		2 Elm Street	Cummins	80DGCG	Diesel	80	107	3/1/2007	2006	No
NC	NCG003		3 Elm Street	Cummins	DSFAE-92707	Diesel	80	107	11/21/2009	2009	No
SC	CPG004		4 Elm Street	Caterpillar	3516B	Diesel	2000	2682	1/1/2007	2001	No
SC	CPG005	C-197	5 Elm Street	Caterpillar	3516C	#2 Fuel	2000	2682	5/1/2012	2010	No
SC	SCG012	C-201	6 Elm Street	Cummins	QSX15-G9	Diesel	500	670	5/5/2010	2009	No
SC	SCG013	C-202	7 Elm Street	Cummins	DGFC-580102	Diesel	200	268	5/12/2007	2006	No
NC	SCG015		8 Elm Street	Caterpillar	3516	Diesel	2000	2682	1/7/2013	2009	No
NC	SCG016		9 Elm Street	Caterpillar	3516	Diesel	2000	2682	1/7/2013	2009	No
wc	WCG007		10 Elm Street	Kohler	150REOZJF	Diesel	150	222	6/17/2015	2015	No
SC	SCG007		11 Elm Street	Cummins	QSL9-G2-NR3	Diesel	230	308	1/16/2015	2014	No
SC	SCG018		12 Elm Street	Kohler/ John Deere	250REOZJE	Diesel	255	385	3/30/2016	2016	No

40 CFR § 60.4209(a):

RICE MACT		63.6590(c)(1):								
			rea source of HAP must meet the requirements of the RICE MACT by meeting the requirements of 40 CFR Part 60							
Applicability	Subpart IIII, for compression ignition engines or 40 CFR Part 60 Subpart IJJJ, for spark ignition enginesNo further RICE MACT requirements apply for such engines.									
			pply for such engines.							
		60.4200(a)(2)(i):								
NSPS Applicability	-NSPS Subpart IIII applies to owners and operators of stationary CI ICE that commence construction after July 11, 2005, where the stationary CI									
		are manufactured after April 1, 2006, and are not fire pump engines.								
			rt IIII, the date that construction commences is the date the engine is ordered by the owner or operator.							
	Pre 2007 model year engines (<10 liters/cylinder) are subject to emissions standards of 40 CFR § 60.4205(a) & Table 1 of Subpart IIII									
		2682 hp, Model Year 2001	Table 1 of Supbart IIII (equivalent to Tier 1 standards for engines rated >750 hp):							
		1006 hp, Model Year 2006	Limits (g/hp-hr)							
	SCG013	268 hp, Model Year 2006	NOx: 6.9; HC: 1.0; CO: 8.5; PM: 0.4							
	NCG002	107 hp, Model Year 2006	Table 1 of Supbart IIII (equivalent to Tier 1 standards for engines rated =>50 and <175 bhp):							
		, ,	Limits (g/hp-hr): NOx: 6.9 no limits for other pollutants							
	2007 mo	del year and later emergency	engines (<30 liters/cylinder) are subject to emissions requirements of 40 CFR §§ 60.4205(b) and 60.4202,							
	which require engines to be certified to meet emissions standards for nonroad engines under 40 CFR §§ 89.112 & 89.113 (aka Tier 2 or Tier 3)									
Emissions	applicable	to the specific size and mode	el year of each engine							
Standards	NCG003 107 hp, Model Year 2009 Must be certified to meet Tier 3 emissions standards applicable to engines rated between 100<= hp <1									
	SCG018	018 385 hp, Model Year 2016 Must be certified to meet Tier 3 emissions standards applicable to engines rated between 300<= hp <								
	SCG012	670 hp, Model Year 2009								
	SCG007	308 hp, Model Year 2014	Must be certified to meet Tier 3 emissions standards applicable to engines rated between 600<= hp <750							
	WCG007	222 hp, Model Year 2015								
	CPG005	2682 hp, Model Year 2010								
	SCG015	2682 hp, Model Year 2009	Must be certified to meet Tier 2 emissions standards applicable to engines rated >750 hp							
		2682 hp, Model Year 2009								
Fuel Requirements		60.4207(b):								
ruei kequirements			quirements of 40 CFR 80.510(b) for nonroad diesel fuel - i.e., maximum sulfur content of 15 ppm; and either a							
	minimun	cetane index of 40, or a max	imum aromatic content of 35% by volume.							
	40 CFR §	60.4208(a):								
	-After Dec	ember 31, 2008, owners and	operators may not install stationary CLICE (excluding fire pump engines) that do not meet the applicable							
Importing /	requirem	ents for 2007 model year eng	ines.							
		60.4208(b):								
Installing			operators may not install stationary CLICE with a maximum engine power of less than 19 KW (25 HP)							
Requirements			not meet the applicable requirements for 2008 model year engines.							
		60.4208(i):	and the second of the second s							
			ot apply to owners or operators of stationary CI ICE that have been modified, reconstructed, and do not apply							
	to engine	s triat were removed from one	e existing location and reinstalled at a new location.							

Monitoring Requirements	-Install a non-resettable hour meter prior to startup of the engine (or meet requirements for non-emergency engines). 40 CFR \$60.4209(b). -16 quipped with a diesel particulate filter to comply with the emission standards, the diesel particulate filter must be installed with a backpressure monitor that notifies the owner or operator when the high backpressure limit of the engine is approached.
Compliance	40 CFR § 60.4206: - Operate and maintain stationary CI ICE to achieve the emission standards as required in §§ 60.4204 and 60.4205 over the entire life of the engine. 40 CFR § 60.4211(a): - Operate and maintain the stationary CI ICE to achieve the emission standards as required in §§ 60.4204 and 60.4205 over the entire life of the engine. 40 CFR § 60.4211(a): - Operate and maintain the stationary CI Internal combustion engine according to the manufacturer's emission-related written instructions; - Change only those emission-related settings that are permitted by the manufacturer; and - Meet the requirements of 40 CFR parts 89, 94 and/or 1068, as they apply [i.e., purchose compliant engines] 40 CFR § 60.4211(b): - A pre-2007 model year engine must demonstrate compliance according to one of the methods specified in paragraphs 40 CFR § 60.4211(b)[1] - A pre-2007 model year engine must demonstrate compliance according to one of the methods specified in paragraphs 40 CFR § 60.4211(b)[1] - A pre-2007 model year engine engine or a similar model engine] 40 CFR § 60.4211(c): - For 2007 model year and later engines, purchase an engine certified to the emission standards applicable to the same model year and maximum engine power. The engine must be installed and configured according to the manufacturer's emission-related specifications. 40 CFR § 60.4211(c): - Emergency stationary ICE may be operated for the purpose of maintenance and testing, provided the tests are recommended by federal, state or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine. - Maintenance and testing is limited to 100 hours per year. There is no time limit on the use in emergency situations. 40 CFR § 60.4211(c): - OFR § 6
Notification, Reports, and Recordkeeping	40 CFR § 60.4214(b): -The owner or operator is not required to submit an initial notification for emergency engines. -Starting with the model year 2011, if the emergency engine does not meet the standards applicable to non-emergency engines, the owner or operator must keep records of the operation of the engine in emergency and non-emergency service that are recorded through the non-resettable hour meter. The owner must record the time of operation of the engine and the reason the engine was in operation during that time. 40 CFR § 60.4214(c): -If the stationary CI internal combustion engine is equipped with a diesel particulate filter, the owner or operator must keep records of any corrective action taken after the backpressure monitor has notified the owner or operator that the high backpressure limit of the engine is approached.

New S	Spark Ignition Emergen	cy Engines S	Subject to 4	40 CFR P	art 60 S	Subpart JJ.	IJ	
Site Status:	Area Source of HAPs							
Engine Type:	e Type: Spark Ignition							
New/Existing:	New (Installed post 6/12/2006)							
Opearting Category	Emergency							
Demand Response: NO demmand response operat								
Size Category:	=>130 hp <500							

	Yale Emis	Title V								Engine	Demand
Area	Unit#	EU#	Location Descrip	Make	Model #	Fuel:	kW	Est. hp	Install Date	Model Year	Response?
GS300	MSG020		Off-Site 1	Cummins	GGLB-579-1434	Natural Gas	150	201	6/1/2007	2007	No
GS300	MSG024		Off-Site 2	Onan	GGLB4666	Natural Gas	150	225	9/10/2010	2010	No
GS300	MSG026		Off-Site 3	Cummins	GGHH5115067	Natural Gas	100	150	6/16/2010	2010	No
NC	NCG007		Off-Site 4	Cummins	125GGHJ	Natural Gas	125	190	4/7/2014	2014	No
NC	NCG008		Off-Site 5	Cummins	GGLB-7234167	Natural Gas	187	281	9/4/2008	2008	No
NC	NCG012		Off-Site 6	Cummins	GGHH-120868 1	Natural Gas	100	150	9/1/2009	2009	No
NC	NCG013		Off-Site 7	Olympian	G150G1	Natural Gas	150	225	9/1/2009	2009	No
GS300	MSG025		Off-Site 8	Onan	GGHG5768294	Natural Gas	85	128	7/18/2006	2006	No
SC	SCG017		Off-Site 9	Kohler	80REZGD	Natural Gas	80	122	3/22/2016	2016	No

RICE MACT Applicability	40 CFR \$63.6590(cl(1): - A new stationary RICE located at an area source of HAP must meet the requirements of the RICE MACT by meeting the requirements of 40 CFR Part 60 Subpart IJIJ, for spark ignition engines. -No further RICE MACT requirements apply for such engines.		40 CFR § 50.4234: -Owners and operators of stationary SI ICE must operate and maintain stationary SI ICE that achieve the emission standards as required in \$60.4233 over the entire life of the engine. 40 CFR § 50.42431b):	
NSPS Applicability	40 CFR \$ 60.4230(a)(4): -NSPS Subpart JJJJ applies to owners and operators of stationary SI ICE that commence construction after June 12, 2006, where the stationary SI ICE are manufactured on or after January 1, 2009, for emergency engines with a maximum engine power greater than 19 KW (25 HP). -NOTE- For the purposes of NSPS Subpart JJJJ, the date that construction commences is the date the engine is ordered by the owner or operator.	General	Demonstrate compliance with emissions standards by either: -Purchasing an engine certified according to procedures specified in Subpart JJJJ and operate and maintain the certified engine and control device according to the manufacturer's emission-related written instructions. You must keep records of conducted maintenance to demonstrate compliance, but no performance testing is required if you are an owner or operator. If you adjust engine settings according to and consistent with the manufacturer's instructions, your stationary SI internal combustion engine will not be considered out of compliance.	
Standards	40 CFR § 60.4233(e): -Owners and operators of stationary SI ICE with a maximum engine power greater than or equal 100 HP (except gasoline and rich burn engines that use LPG) must comply with the emission standards in Table 1. -For owners and operators SI ICE with a maximum engine power greater than or equal to 100 HP (except gasoline and rich burn engines that use LPG) manufactured prior to January 1, 2011 that were certified to the certification emission standards in 40 CFR part 1048 applicable to engines that are not severe duty engines, if such stationary SI ICE was certified to a carbon monoxide (CO) standard above the standard in Table 1 to this subpart, then the owners and operators may meet the CO certification (not field testing) standard for which the engine was certified. Table 1: -Emergency SI ICE rated =>130 hp (and manufactured on or fafter 1/1/2009) are subject to the following limits: In units of g/p-hr: NOx: 20; CO: 4.0; VOC: 10.0-0R. In units of ppmvd @15% Oxygen: NOx: 160; CO: 540; VOC: 540.	Compliance Requirements	OR -Purchasing a non-certified engine and demonstrating compliance with the emission standards through initial performance test and, to the extent practicable, maintaining and operating the engine in a manner consistent with good air pollution control practice for minimizing emissions. A maintenance plan and records of conduct 40 CFR \$60.4243(d): -There is no time limit on the use of emergency stationary ICE in emergency situations. -Emergency stationary ICE may be operated for maintenance checks and readiness testing, for a maximum of 100 hours per calendar year, provided that the tests are recommended by federal, state or local government, the manufacturer, the vendor, the regional transmission organization or equivalent balancing authority and transmission operator, or the insurance company associated with the engine. 40 CFR \$60.4243(g): -If using air-to-fuel ratio controller (AFR) with operation of 3-way catalyst, the AFR controller must be maintained and operated appropriate.	
Importing /	Owners and operators of stationary non-certified SI engines may choose to comply with the emission standards in units of either g/HP-hr or ppmwd at 15 percent 02. For purposes of NSPS JJJJ, when calculating emissions of volatile organic compounds, emissions of formaldehyde should not be included.	Monitoring Requirements	order to ensure proper operation of the engine and control device to minimize emissions at all times. 40 CFR § 60.4237(b): -Install a non-resettable hour meter (or meet requirements for non-emergency engines). NOTE for any emergency stationary SI ICE that is greater than or equal to 130 HP and less than 500 HP, this requirement only applies to an engine built on or after January 1, 2011.	
Installing Requirements	40 CFR § 60.4236(d): -For emergency stationary SI ICE with a maximum engine power of greater than 25 HP, owners and operators may not install engines that do not meet the applicable requirements in §60.4233 after January 1, 2011.	Notification, Reports, and Recordkeeping	40 CFR \$ 60.4245(a): Owners and operators of all stationary SI ICE must keep records of the following information: -All notifications submitted to comply with this subpart and all documentation supporting any notification. -Maintenance conducted on the engine. -If the stationary SI internal combustion engine is a certified engine, documentation from the manufacturer that the engine is certified to meet the emission standards and information as required in 40 CFR parts 90, 1048, 1054, and 1060, as applicable. -If the stationary SI internal combustion engine is not a certified engine or is a certified engine operating in a non-certified manner and subject to \$60.4243(a)(2), documentation that the engine meets the emission standards. 40 CFR \$60.425(b): -For all stationary SI emergency ICE greater than or equal to 130 HP and less than 500 HP manufactured on or after July 1, 2011 that do not meet	

the standards applicable to non-emergency engines, the owner or operator of must keep records of the hours of operation of the engine that is recorded through the non-resettable hour meter. The owner or operator must document how many hours are spent for emergency operation, including what classified the operation as emergency and how many hours are spent for non-emergency operation.

N	on-Em	ergency, Compre	ssion Ignitic	n Engines	Subject to	RICE	MACT	
Site Status:	Area Sourc	ce of HAPs						
Engine Type:	Compressi	on Ignition						
New/Existing:	Existing (I	nstalled pre 6/12/2006)						
Opearting Category:	Non-Emerg	gency						
Demand Response: Yes (but doesn't affect requirements)								
Size Category:	> 500 hp							

	Yale Emis	Title V							
Area	Unit#	EU#	Location Descrip	Make	Model #	Fuel:	kW	Est. hp	Install Date
SC	CPG001	EU-7	Central Power Plant	Mitsubishi	S16R-PTA	#2 Fuel	1500	2012	7/1/1997
SC	CPG002	EU-8	Central Power Plant	Mitsubishi	S16R-PTA	#2 Fuel	1500	2012	7/1/1997
SC	CPG003	EU-9	Central Power Plant	Mitsubishi	S16R-PTA	#2 Fuel	1500	2012	7/1/1997

40 CFR § 63.6630 & Table 5:

Compliance Date	5/13/2013
Emission Limitations	40 CFR \$ 63.6603: -Compliance with the numerical emission limitations established in this subpart is based on the results of testing the average of three 1-hour runs using the testing requirements and procedures in \$63.6620 and Table 4 40 CFR \$ 63.663(a): -Comply with the requirements in Table 2d to this subpart that apply Table 2d: -Limit concentration of CO in the stationary RICE exhaust to 23 ppmvd at 15 percent O2; or -Reduce CO emissions by 70 percent or more.
Operating Limitations	40 CFR § 63.6603(a): -Comply with the operating limitations in Table 2b to this subpart that apply Table 2b: -Maintain catalyst so that the pressure drop across the catalyst does not change by more than 2 inches of water from the pressure drop across the catalyst that was measured during the initial performance test -Maintain the temperature of your stationary RICE exhaust so that the catalyst inlet temperature is greater than or equal to 450 °F and less than or equal to 1350 °F. [Sources can petition the Administrator for a different temperature range]
Fuel Requirements	40 CFR § 63.6604(a): -Diesel fuel must meet requirements in 40 CFR 80.510(b) for nonroad diesel fuel 40 CFR 80.510(b): -Maximum sulfur content of 15 ppm; and -Either a minimum cetane index of 40, OR a maximum aromatic content of 35% by volume
Performance Tests	40 CFR § 63.6612(a): -Conduct any initial performance test according to Tables 4 and 5 within 180 days after the compliance date 40 CFR § 63.6615; -Conduct subsequent performance tests as specified in Table 3 of this subpart. 40 CFR § 63.6615; -The test must be conducted at any load condition within plus or minus 10 percent of 100 percent load for the stationary RICE -You must conduct three separate test runs for each performance test. -Each test run must last at least 1 hour, unless otherwise specified in this subpart. 40 CFR § 63.6620(1) -The engine percent load during a performance test must be determined by documenting the calculations, assumptions, and measurement devices used to measure or estimate the percent load in a specific application. A written report of the average percent load determination must be included in the notification of compliance status. Table 3: -Conduct subsequent performance tests every 8,760 hours or 3 years, whichever comes first. Table 4: -Follow approved test methods for performance testing Table 5: -Demonstrate compliance by conducting performance tests and operating a CPMS for catalyst temperature and recording (not required to be continuous) of catalyst pressure drop
Monitoring, Installation, Operation & Maintenance Requirements	40 CFR § 63.6625(b): -Prepare a site-specific monitoring plan that addresses the monitoring system design, data collection, and the quality assurance and quality control elements outlined in 40 CFR 63.6625(b)(1)(i) through (v) 40 CFR § 63.6625(a): -Operate and maintain open or closed crankcase ventilation system in accorcance with manufacturer's specified maintenance requirements 40 CFR § 63.6625(h): -Minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the emission standards applicable to all times other than startup in Tables 1a, 2a, 2c, and 2d apply:

Initial Compliance	-Initial compliance is demonstrated by conducting initial performance test, recording the catalyst inlet temperature and pressure
	drop during the intial performance test; and installing CPMS for catalyst temperature.
Continuous Compliance	Table 6: -Conduct performance tests every 3 years or 8,760 hours, whichever comes first -Continuously monitor and record catalyst inlet temperature and maintain within required operating range -Measure pressure drop across catalys once per month to demonstrate within operating range established during performance test 40 CFR \$ 63.6605: -Operate and maintain the engine, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. 40 CFR \$ 63.6635: -Except for monitor malifunctions, associated repairs, required performance evaluations, and required quality assurance or control activities, monitor catalyst temperature continuously at all times that the stationary RICE is operating -Data recorded during monitoring malfunctions, associated repairs, and required quality assurance or control activities may not be used but you must use all the valid data collected during all other periods. 40 CFR \$ 63.6640: -Report each instance in which you did not meet each emission limitation or operating limitationIf you change your catalyst, you must conduct a performance test and reestablish the values of the operating parameters measured during the initial performance test.
Recordkeeping	40 CFR § 63.6655: -Copy of each notification and report that submitted to comply with this subpart -Records of the occurrence and duration of each malfunction of operation (i.e., process equipment) or the air pollution control and monitoring equipment -Records of performance tests and performance evaluations -Records of all required maintenance performed on the air pollution control and monitoring equipmentRecords of actions taken during periods of malfunction to minimize emissions, including corrective actions to restore malfunctioning process and air pollution control and monitoring equipment to its normal or usual manner of operation
Reporting	40 CFR § 63.650: -Submit each report in Table 7 that applies Table 7: -Submit semi-annual reports (in accordance w/ semi-annual reporting schedule in Title V permit) that identify any deviations, periods where CPMS was out-of-control, or any malfunctions -For reporting periods with no deviations or periods where CPMS was out-of-control include a statement that there were no such occurances during reporting periods 40 CFR § 63.6645: -Submit initial notification, initial NOCS report; and notifications of performance tests (60-days in advance).

Area	Yale Emis Unit#	Title V EU#	Location Descrip	Make	Model#	Fuel:	kW	Est. hp	Install Date
Size Cat	tegory:	< 500 hp							
Deman	d Response:	No							
Opearti	ing Category	Non-Emerge	ncy						
New/E	xisting:	Existing (In	stalled pre 6/12/2006)						
Engine	Туре:	Spark Igniti	on						
Site Sta	itus:	Area Source	of HAPs						
		Non-	Emergency, Spark 1	ignition Ei	ngines Subj	ject to Ki	CE MA	(C)	
		Nan I	Tong a way a way a Congression	lanitian F	aninaa Cub	inst to DI		CT	

	Yale Emis	Title V							
Area	Unit#	EU#	Location Descrip	Make	Model #	Fuel:	kW	Est. hp	Install Date
NC	NCG009		Off-Site A	Kohler	20RZ	Propane	20	30	1/1/2001
NC	NCG010		Off-Site B	Winco	CSAPSS8000-N	Propane	8	12	1/1/2003

Compliance Date	10/19/2013									
Limitations / Wor Practices	40 CFR § 63.6603(a): -Comply with the operating limitations in Table 2d to this subpart that apply Table 2d: -Change the oil every 1,440 hours of operation or annually, whichever comes first (or analyze the oil per 63.6625(j)) -Inspect the spark plugs every 1,440 hours of operation or annually, whichever comes first, replace as necessary -Inspect all hoses and belts every 1,440 hours of operation or annually, whichever comes first, replace as necessary Note for 2-stroke engines, maintenance schedule is reduced to every 4,320 hours of operation or annually, whichever comes first									
Monitoring, Installation, Operation & Maintenance Requirements	40 CFR § 63.6625(e): -Operate and maintain the stationary RICE according to the manufacturer's written instructions or your own maintenance plan to maintain and operate the engine in a manner consistent with good air pollution control practice for minimizing emissions 40 CFR § 63.6625(h): -Minimize the engine's time spent at idle during startup and minimize the engine's startup time to a period needed for appropriate and safe loading of the engine, not to exceed 30 minutes, after which time the emission standards applicable to all times other than startup in Tables 1a, 2a, 2c, and 2d apply. 40 CFR § 63.6625(f): An oil analysis program may be followed in lieu of scheduled oil change specified in Table 2d. The oil analysis must be performed at the same frequency specified for changing the oil and must at a minimum analyze Total Acid Number, viscosity, and percent water content. The condemning limits for these paremeters are: -Total Acid Number increases by more than 3.0 milligrams of KOH per gram from Total Acid Number of the oil when new -Viscosity of the oil has changed by more than 20 percent from the viscosity of the oil when new -Percent water content (by volume) is greater than 0.5. If any of the limits are exceeded, change the oil within 2 days of receiving the results of the analysis or before commencing operation, whichever is later. Keep records of the parameters that are analyzed as part of the program, the results of the analysis,									
Continuous Compliance	and the oil changes for the engine. The analysis program must be part of the maintenance plan for the engine 10 CFR § 63.6605: Operate and maintain the engine, including associated air pollution control equipment and monitoring equipment, in a manner consistent with safety and good air pollution control practices for minimizing emissions. 10 CFR § 63.6640: Report each instance in which you did not meet each emission limitation or operating limitation.									
Recordkeeping	40 CFR § 63.6655: -Records of all required maintenance performed on the air pollution control and monitoring equipment.									

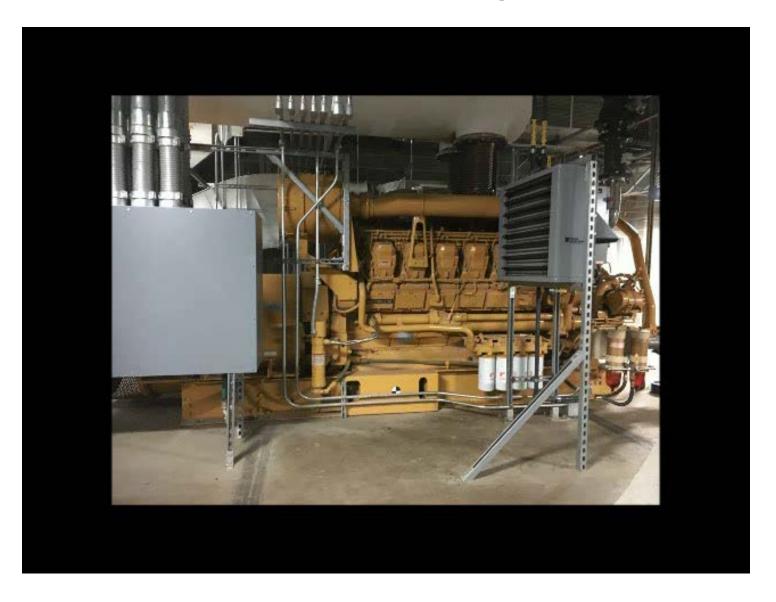
Previous Engine Requirements

- Emergency Engines (Contiguous Only)
 - Record Run Times for ~20 Engines
 - Facilities Personnel Capture runtimes
 - EH&S obtain runtimes and enter into database.
- Non-Emergency Engines (Contiguous Only)
 - Record Run Times for 3 Engines
 - Power plant Historian Capture runtimes
 - EH&S obtain runtimes and enter into database.
 - Calculate Emissions

New Requirements per RICE MACT (Highlights Only)

- Emergency Engines (Including Non-Contiguous)
 - Record Run Times for 42 Engines
 - Many Engines located off Campus
 - · Engine Run Times not currently captured.
 - Non-Emergency Runtime not to exceed 100 hours annually
 - Tune ups for some engines
 - Oil changes or oil testing for some engines
 - EPA Reporting
- Non-Emergency Engines
 - Record Run Times for 3 Engines
 - Power plant Historian Capture runtimes
 - EH&S obtain runtimes and enter into database.
 - Calculate Emissions
 - Catalyst temperature and pressure drop monitoring
 - Emissions Testing (Every 3 Years or 8,760 Hours)
 - Additional record keeping for demand response
 - EPA Reporting
- New Engines
 - Must meet proper EPA Tier Requirements
 - Same Requirements as above...plus
 - Additional Requirements depending on EPA Tier

How Many Engines?



How to Monitor Runtimes for so Many Engines???

Loggers?

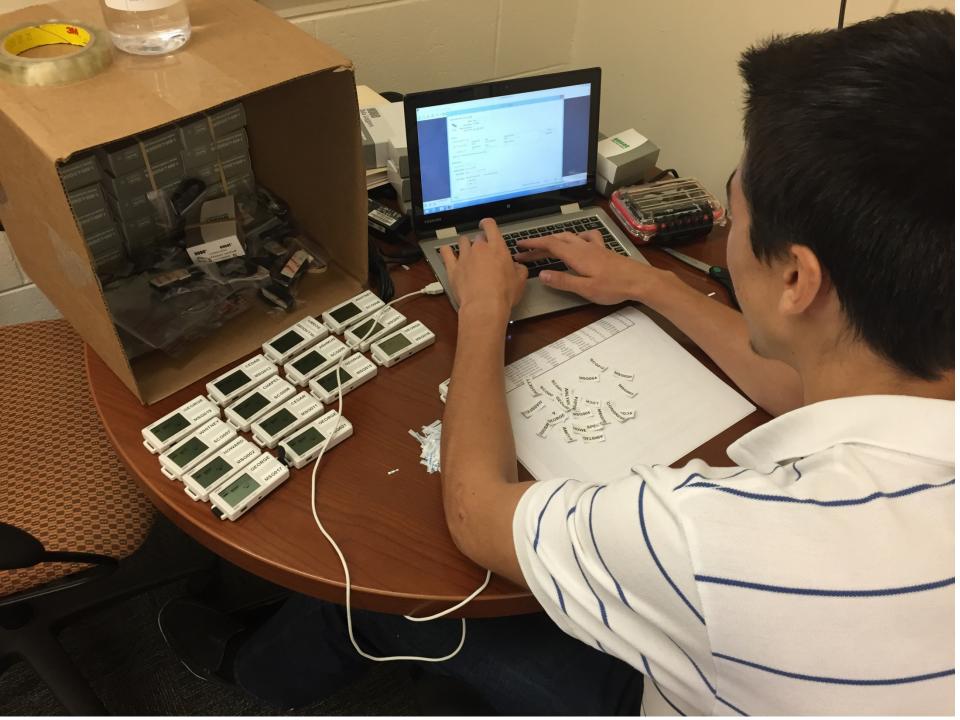


Data Loggers



Data Loggers





Path to Continued Compliance

- Install data monitors and initiate electronic recordkeeping
- Retrieve Data from Loggers Monthly at a minimum
- Track maintenance records and oil analysis
- EPA annual notifications
- Significant additional Staff Time to perform all compliance activities

How can we have a sustainable compliance program?

Needed to hire additional staff

Handsome Dan?



Dan



Shuttle



Equipment Cost

- \$92 per logger and we bought ~60
- \$75 per license we bought 2
- \$280 for the data shuttle
- \$350 for the 2 in 1 small laptop/tablet



HINDSIGHT

Those really were the droids you were looking for.

Those really were the droids you were looking for...

Questions?

