



Dymax Corporation HWAC Meeting June 19, 2014

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Current Classification Systems

- Health & Safety Classification and Labels
 - North America (NAM)
 - International based on EU Standard
 - · GHS
- Transportation Classification
 - DOT
 - GHS (IATA, IMDG, ADR)
- Waste Classification





Classification = Definition

- Define what constitutes a hazardous chemical
- Communicate this knowledge via
 - Material Safety Data Sheets (MSDS)
 - Product Labels





Substance vs. Mixture vs. Article

- Substance a single chemical element
- Mixture a product composed of two or more substances
- Articles an object with a given shape/surface/design which determines its function





Chemical Classification in the United States

- OSHA's Hazard Communication Standard 1910.1200
 - Implemented in the 1980's
 - Revised in the 1990's
 - Restructured in 2012
- Based on collected data and/or manufacturers knowledge for health and physical properties



Current North American – Product Classification

2. HAZARDS IDENTIFICATION

DANGER!

Emergency Overview

COMBUSTIBLE LIQUID AND VAPOR, Corrosive, May cause sensitization by skin contact, The product causes burns of eyes, skin and mucous membranes, Harmful by inhalation, in contact with skin and if swallowed.

Appearance transparent

Physical state liquid

Odor Characteristic

Principle Routes of Exposure

Inhalation, Skin contact, Eye contact, Ingestion.

Product Description

EYES

May cause eye irritation with susceptible persons, Causes burns, Corrosive to the eyes and may cause severe damage including blindness, Risk of serious damage to eyes, Contact with eyes may cause irritation.

Skin

May be harmful in contact with skin, May cause sensitization by skin contact, Repeated or prolonged skin contact may cause allergic reactions with susceptible persons, Causes burns.

Inhalation

May be harmful if inhaled, May cause allergic respiratory reaction, Harmful by inhalation, May cause irritation of respiratory tract

Ingestion

May be harmful if swallowed, May cause additional affects as listed under "Inhalation", Ingestion causes burns of the upper digestive and respiratory tracts, Can burn mouth, throat, and stomach, Harmful if swallowed, Ingestion may cause irritation to mucous membranes.

Chronic Effects

No known effect based on information supplied.

Interactions with Other Chemicals

Irritants, Sensitizers, Epoxies.

Environmental hazard

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment, See Section 12 for additional Ecological Information.





Current Dymax NAM Label Example



Ultra Light-Weld®Adhesives & Coatings

1kg 9-911-REV-A Use By JAN 31 2013 Lot #175419PIA400

FOR INDUSTRIAL USE ONLY

IMPORTANT: READ & UNDERSTAND THE MSDS PRIOR TO USE. CAUTION: MAY CAUSE SKIN IRRITATION. IF CONTACT OCCURS WASH WITH SOAP FOR 15 MINUTES. SEEK MEDICAL ATTENTION, AS IT MAY BE HARMFUL IF SWALLOWED. USE WITH ADEQUATE VENTILATION.

PROTECT FROM LIGHT WHEN NOT IN USE
MADE IN USA P 860.482.1010 www.dymax.com

Label is one color Label is only printed in English



Chemical Classification Internationally

- Based on collected data
- Data includes health, physical and environmental testing. This includes:
 - LD/LC 50 values
 - 48 HR EC50 values
 - pH
 - Flashpoint





Hazard Pictograms used Internationally

Health & Safety Classifications

Physical

Health

Environmental

















<u>Current International – Product Classification</u>

2. HAZARDS IDENTIFICATION

The substance/preparation is classified as dangerous in accordance with Directive(s) 67/548/EEC with amendments and/or 1999/45/EC with amendments.

Classification

Symbol(s) C - Corrosive

N - Dangerous for the environment





Classification

C;R35 - Xi;R37 - R43 - N;R50 - R52-53

Most Important Hazards

R - phrase(s)

Causes severe burns

Irritating to respiratory system

May cause sensitization by skin contact

Very toxic to aquatic organisms, may cause long-term adverse effects in the aquatic environment

Other hazards which do not result in classification

Environmental properties

Should not be released into the environment.



Current Dymax International Label Example



Net 30 ML

51 Greenwoods Road, Torrington, CT 06790 / Phone: 860-626-7006 / Fax: 860-626-7043

Lot # KAT1234-KBT5678

984-LVUF

FOR INDUSTRIAL USE ONLY

Risk Phrases

R43 - May cause sensitization by skin contact, R36/37/38 - Irritating to eyes, respiratory system and skin, R52/53 - Harmful to aquatic organisms, may cause long-term adverse effects in the aquatic environment.

Safety Phrases

\$24 - Avoid contact with skin, \$37 - Wear suitable gloves, \$61 - Avoid release to the environment. Refer to special instructions/safety data sheets, \$29 - Do not empty into drains, \$35 - This material and its container must be disposed of in a safe way, \$57 - Use appropriate container to avoid environmental contamination. \$36/37 - Wear suitable protective clothing and gloves.

Contains tert-Butyl Perbenzoate, 2-Hydroxyethyl methacrylate

RESPONSE

IN CASE OF SERIOUS OR PERSISTENT CONDITIONS, CALL A DOCTOR OR EMERGENCY MEDICAL CARE Wash off immediately with soap and plenty of water. Flush eye with water for 15 minutes.

Move to fresh air, if symptoms persist, call a physician. Rinse mouth.

SPILLS OR LEAKS

Soak up with inert absorbent material (e.g. sand, silica gel, acid binder, universal binder, sawduet)

Prevent further leakage or spillage if safe to do so.

STORAGE AND HANDLING

Handle in accordance with good industrial hygiene and safety practice Ensure adequate ventilation

Enouge adeditate Assumption

Protect from light

To facilitate handling and use, this product may be warmed slowly to 50 °C / 120 °F in an oven DO NOT USE BAND HEATERS!

Keep container tightly closed in a dry and well-ventilated place Extended storage at temperatures not exceeding 32 °C / 90 °F.

DISPOSAL

Should not be released into the environment, Dispose of in accordance with the European Directives on waste and hazardous waste.

MADE IN THE USA

North America: Chemtrec @ 1-800-424-9300 (24hrs) International: Chemtrec @ 001-703-527-3887 (24hrs)



His warranty, expressed or implied, of merchantability, fitness for a particular purpose or otherwise, is made, except that product conforms to Dymax Oligimers & Coatings specifications. Buyer assumes all risk of use, storage and handling. Dymax Oligomers & Coatings shall not be liable for any incidental or consequential damages arising directly or indirectly in connection with the purphase, use, storage and handling of the product or indirectly in connection.





Globally Harmonized System (GHS)

- Base on a system implemented by the United Nations
- GHS is a system for standardizing and harmonizing the classification and labelling of chemicals.
- It is a logical and comprehensive approach to:
 - Defining health, physical and environmental hazards of chemicals;
 - Creating classification processes that use available data on chemicals for comparison with the defined hazard criteria; and
 - Communicating hazard information, as well as protective measures, on labels and Safety Data Sheets (SDS).



GHS Hazard Pictograms

Physical

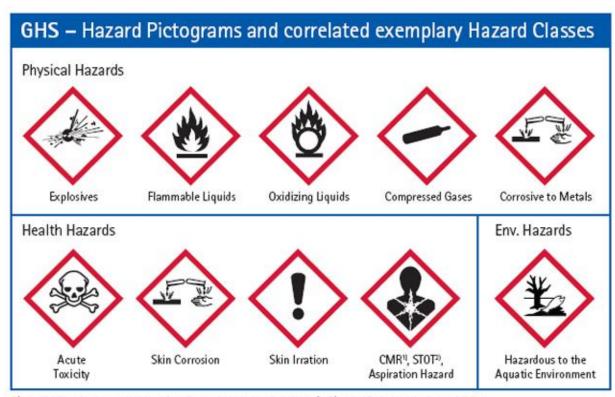
(Flammable or reactive materials)

Health

(Harm human health)

Environmental

(Harm to the aquatic environment or ozone layer)



carcinogenic, germ cell mutagenic, toxic to reproduction / 2) specific target organ toxicity





<u>Categories</u>

- Within each Hazard Class
 - Up to 4 Hazard Categories

Category 1 = Most Hazardous

Category 4 = Least Hazardous

Based on LD and LC values or other test data









Class Determination for "Bad" Cupcake LD50 = < 6 cupcakes

Alison









Susan











LD50= 5

Rob















Jon

















Class: Bad Cupcake Category Determination

(1







LD50=3



LD50=4



LD50=5

2

Category	LC50 Value
Category 1	1-2
Category 2	3-4
Category 3	4-5
Category 4	5-6

3



Category 1



Category 2



Category 3



Category 4



All products will be classified according to GHS/CLP rules



Acute Oral Toxicity - Category 1, 2 & 3



Aquatic Toxicity (Acute) – Category 1

Aquatic Toxicity (Chronic) – Category 1 & 2



Skin Sensitization - Category 1

Acute Oral Toxicity - Category 4

Serious Eye Damage / Eye Irritation - Category 2A



CMR / Target Organs Toxicity
Category 1A, 1B, & 1C (Danger)
Category 2 (Warning)



Skin Corrosion / Irritation - Category 1A, 1B & 1C

Serious Eye Damage / Eye Irritation - Category 1



GHS – Product Classification

Section 2: HAZARDS IDENTIFICATION

A GHS - Classification

Acute toxicity - Oral	Category 4
Acute toxicity - Dermal	Category 3
Acute toxicity - Inhalation (Vapors)	Category 2
Acute toxicity - Inhalation (Dusts/Mists)	Category 3
Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 1
Acute aquatic toxicity	Category 1
Chronic aquatic toxicity	Category 1

B Label elements



Signal word

DANGER

Hazard statements

H302 - Harmful if swallowed

H311 - Toxic in contact with skin

H314 - Causes severe skin burns and eye damage

H317 - May cause an allergic skin reaction

H330 - Fatal if inhaled

H372 - Causes damage to organs through prolonged or repeated exposure

H410 - Very toxic to aquatic life with long lasting effects

H335 - May cause respiratory irritation

H336 - May cause drowsiness or dizziness



GHS Dymax Label



318 Industrial Lane, Torrington, CT 06790 / Phone: 860-482-1010

Optical Adhesives & Coatings 984-LVUF

FOR INDUSTRIAL USE ONLY

H302 - Harmful if swallowed H315 - Causes skin irritation H317 - May cause an allergic skin reaction H318 - Causes serious eye damage H335 - May cause respiratory irritation H400 - Very toxic to aquatic life H411 - Toxic to aquatic life with long lasting effects P280 - Wear protective gloves/ eye protection/ face protection P305 + P351 + P338 - IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing P273 - Avoid release to the environment P310 - Immediately call a POISON CENTER or doctor/









Contains Pentaerythritol tetrakis[3-(3',5'-di-tert-butyl-4'-dydroxyphenyl)propionate]. tert-Butyl hydroperoxide, tert-Butyl Perbenzoate, 2-Hydroxyethyl methacrylate

Emergency Phone: Chemtrec @ 001-703-527-3887 (24hrs)

Protect from light

Adhesives

Lot # RY834-MW791

Use by: Dec 31 2012

Net: 30 ml

Pictograms must be red border with black symbol
Every phrase on label changes as the product number changes





Globally Harmonized System (GHS)

- **2010**
 - Use of identical pictograms
 - Standardized classification names
 - Substance classification based on mfg LD50 values
 - Labels and SDS uniform set of requirements
 - H&S and Transportation use same platform
- **2013**
 - LD50 values defined by counties
 - Additional classifications introduced
 - Country Specific pictogram "rules"
 - Label requirements specific to country
 - H&S and Transportation may not be on the same platform







What does this mean.....



Although our products are not changing

Our SDS and Label will vary for same product based on where product is sold



GHS Mixture Classification

- Product testing
- Summation
 - Mathematical formula based on LD/LC Value of the substance in mixture
 - % of a substance in mixture





Acute Toxicity - Inhalation Vapors







S. Korea

Japan's assigned classification for acrylic acid LD50 = 3.6

Max % in product mix= 18%

Internationally accepted acrylic acid classification LD50 = 5.3

Max % in product mix= 26%

Dymax Adhesive with 20%
Acrylic Acid









Skin Corrosion / Irritation





Japan

S. Korea

Max acrylic acid allowed in product mix 5%

Max acrylic acid allowed in product mix 3%

Dymax Mixture with 4.9% acrylic acid









GHS – Product Classification

Section 2: HAZARDS IDENTIFICATION

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Skin corrosion/irritation	Category 1 Sub-category A
Serious eye damage/eye irritation	Category 1
Skin sensitization	Category 1
Specific target organ toxicity (single exposure)	Category 3
Specific target organ toxicity (repeated exposure)	Category 1
Acute aquatic toxicity	Category 1
Chronic aquatic toxicity	Category 1

B Label elements



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- H372 Causes damage to organs through prolonged or repeated exposure
- H410 Very toxic to aquatic life with long lasting effects
- H335 May cause respiratory irritation
- H336 May cause drowsiness or dizziness



LABELS – GHS REQUIREMENTS

Label requirements Country specific

*Korea requires box label allows for modified P & H Statements

*China & EU requires list of substances in mixture that caused classification

*Unites States & Canada includes additional hazard classes – HNOC (pyrophoric gases, simple asphyxiants and combustible dust) and HHNOC/PHNOC



ToxiFlam (Contains: XYZ)



Danger! Toxic If Swallowed, Flammable Liquid and Vapor

Do not eat, drink or use tobacco when using this product. Wash hands thoroughly after handling. Keep container tightly closed. Keep away from heat/sparks/open flame. - No smoking.

> Wear protective gloves and eye/face protection. Ground container and receiving equipment. Use explosion-proof electrical equipment.

Take precautionary measures against static discharge.
Use only non-sparking tools, Store in cool/well-ventilated place.

IF SWALLOWED: Immediately call a POISON CONTROL CENTER or doctor/physician. Rinse mouth.

In case of fire, use water fog, dry chemical, CO2, or "alcohol" foam.

See Material Safety Data Sheet for further details regarding safe use of this product,

MyCompany, MyStreet, MyTown NJ 00000, Tel: 444 999 9999



Following Full GHS Implementation

Webviewer choices will include:

- 1. Adhesive or Oligomer & Coating
- 2. Product Name
- 3. Country being Sold in
- 4. Language

Each Dymax product will have a unique SDS based on country being sold in - in multiple languages when applicable





When is this happening?

It has already begun:

- 2010 China, New Zealand, Taiwan
- 2011 Brazil, Japan, Mexico, & Russia
- 2012 Thailand
- 2013 Korea, & Malaysia
- 2015 Australia, EU, Singapore & US
- 2016 South Africa

These dates represent compliance for the manufacturing of mixtures. Substances manufactures will need to comply earlier.





What we still need to do....



- 1. Distributor orders how to provide the required label and SDS that they will need for their customers.
- 2. Down packaging in international offices printers
- 3. Determine how to handle Customers with custom label requirements due to limited space available on GHS label.
- 4. Inform our customers that our products have not changed.....just the mechanism that defines its health & safety classification.



QUESTIONS?

